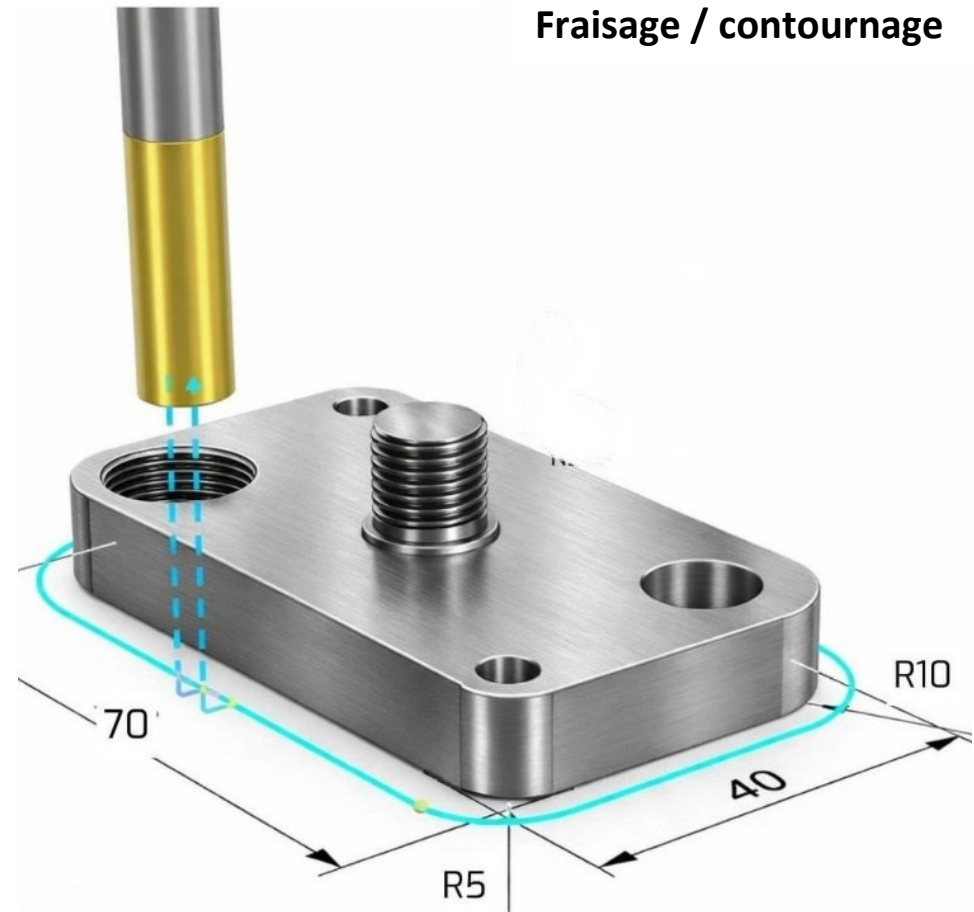


N10 G17 G21 G94 G90
 N12 T03 M6
 N14 G54
 N16 G0 X3.5 Y-24. S1000 M3
 N18 Z20.
 N20 Z-10.
 N22 G41 G1 X2.5 Y-20. F250.
 N24 X-25.
 N26 G2 X-35. Y-10. R10,
 N28 G1 Y15.
 N30 G2 X-30. Y20 R5
 N32 G1 X25.
 N34 G2 X35. Y10. R10.
 N36 G1 Y-15.
 N38 G2 X30. Y-20. R5.
 N40 G1 X-4.5
 N42 Y-27
 N44 G40
 N46 G0 Z20.
 N48 M5
 N50 M2 (M30)

Fraisage / contournage



G21 : unité en mm, G94 : avance mm/min, G41 : compensation du rayon à gauche,